



Know what's below.
Call before you dig.



PHMSA - 2016 R&D Forum

Working Group #4

Underground Natural Gas Storage

Overview of Technical and Integrity Issues

Steve Nanney

November 16, 2016

1



U.S. Department of Transportation
Pipeline and Hazardous Materials
Safety Administration

To Protect People and the Environment From the Risks of
Hazardous Materials Transportation



1

Initial Thoughts on What to Consider

- **Design standards**
- **O&M Standard Practices**
 - Monitoring, evaluation tools and standards
- **Integrity Management**
 - Risk Assessment Tools
- **Leak Detection**
- **Health Effects**



Aliso Canyon - Well SS25

- October, 2015, SoCal Gas' Aliso Canyon Well SS25 developed a natural gas leak
- Well plugged in mid-February 2016
- ~ 5 billion cubic feet of natural gas was released into the atmosphere
- ~ 5,790 households were relocated due to the co-release of natural gas with odorant (mercaptans).
- Cost over \$X00-million
- Aliso Canyon Field has 115 wells



Underground Gas Storage

- ~ 400 interstate and intrastate underground natural gas storage facilities currently operate in the U.S.
- ~ 17,000 UGS wells
- ~ 4.7 trillion cubic feet of natural gas working capacity in U.S.



SoCal Gas – Aliso Canyon Field, CA
- Well SS25 – leak Oct. 2015 to Feb. 2016



Underground Gas Storage

- **ADB–2016–02**
- Safe Operation of Underground Storage Facilities for Natural Gas
- Operators of underground storage facilities should review their **O&M and ER activities to ensure the integrity of underground storage facilities are properly maintained**



Aliso Canyon, CA Field - leak



ADB–2016–02

- O&M processes and procedures should be reviewed and updated at least annually, unless inspections for integrity warrant shorter review periods.
- O&M processes and procedures should include:
 - data collection and integration,
 - risk assessments,
 - monitoring,
 - operational limits,
 - mitigation measures, and
 - record keeping for any underground storage facility threat that could impact public safety, operating personnel, or the environment due to leakage, failure, or abnormal operating conditions .



Underground Gas Storage

- **After Aliso Canyon Leak – What's next?**
 - CA has strengthened their well regulations
 - Rulemaking by PHMSA
 - API RP 1170 and 1171
 - Public Workshops were conducted
 - Task Force issued report on Underground Storage
 - Department of Energy
 - Department of Transportation – PHMSA
 - Others



API RP 1171 and/or 1170 standards

- **Reservoir design**
 - maximum operating pressures and geologic formation and environmental effects
- **Well drilling and completion -**
 - well control practices
- **Operations and Maintenance**
- **Integrity Management**
- **Emergency Preparedness and Response**
- **Training**



How are reservoir/well maximum operating pressures established/maintained?

- **A must-----**
- Are they maintained through-out well life
 - injection,
 - withdrawal and
 - stimulation processes?



How are well design and maximum well operating pressures established?

- **Design factors** –
 - How should they be established?
 - What are they? Do you know?
- **Production casing and tubing** –
 - should they have robust design factors and be maintained for well life?
 - last line of defense to protect from a leak or blow-out?
- **Cementing practices** –
 - Height of cement above producing zones
 - Evaluation of integrity



Are well standards established and maintained?

- **Establish and maintain:**
 - Maximum well operating pressure
 - Design safety factors – are they known?
 - Diameter, weight/wall thickness, Grade, coupling type, packer locations, production perforations, internals, and wellhead rating, etc.
- **When maintenance is performed – is data maintained?**



Should wells flow through?

- Tubing only,
 - Production casing w/no tubing, or
 - Through tubing and production casing
-
- When is it safe to flow through any of these examples?
 - How should be the well casing and/or tubing **condition/standards for maintaining safety?**



How is well production casing and tubing designed for hoop stresses?

- What is the well design safety factor?
- Is it a set safety factor maintained for the life of the well?
- Should wells have different safety factors for:
 - flow in tubing only?
 - flow in production casing?
 - For integrity management assessments?
 - For populated or high consequence areas?



Safety Valves

- **How many wells have safety valves?**
 - Surface safety valves
 - Subsurface safety valves
- **When are these safety valves needed?**
- How often should they be tested?



Mechanical Integrity Test

- **How often should a well production casing and tubing mechanical integrity test be conducted?**
 - ≤ 5 -years, ≤ 10 -years, ≤ 15 -years, ≤ 20 years, other
- **What type tests should be conducted?**
 - Noise and temperature logs:
 - Caliper log:
 - HR-MFL log (corrosion)
 - Cement Bond
 - Pressure test – at what pressure range and when?



Safe Operating Pressures?

- How should safe operating pressures be established or evaluated from a caliper log, HR-MFL Log or pressure tests?
 - Using design factors of casing or tubing
 - Remaining wall thickness or Other Methods
- Should safe pressures be established based upon some form of Barlow's Equation, B31G or R-STRENG, when an accurate corrosion log is used to find corrosion or other casing/tubing defects?
- What should be the pressure and hold time for a pressure test?



Overview of PHMSA July Public Workshop

- **Integrity Management Principles (importance of):**
 - Risk assessments (with valid system information)
 - Design factors – needed based upon casing string type
 - Anomaly evaluation – how should they be evaluated?
 - Documentation
- **Assessment tools:**
 - Numerous ones are available;
 - Need to use them; and in particular, the correct tool for the threat;
 - Currently, there are varying degrees of use.



R&D Efforts/Priorities

CA PUC Perspective

- Subsurface leak prediction and detection
 - Tools/Logs
 - Evaluation and safe pressure
- Efficacy of subsurface safety valves or a replacement device
- Through-tubing casing evaluation
- Health effects of exposure to methane and odorants



Final Thoughts

- **Design standards**
 - Safety factors
 - Single or Dual Barriers
 - Subsurface safety valves
- **O&M evaluation tools and standards**
 - Logging Tools – MFL, Cement Bond, Temperature, etc.
 - Safe pressure, safety factors
 - Remediation Tools
- **Integrity Management**
 - Risk Assessment Tools
 - High versus Low Pressure Wells
 - High Volume versus Low Volume Wells
- **Leak Detection**
 - Surface, Well head and Tubing Strings
- **Health Effects** - exposure to methane and odorants



Thank You



Know what's below.
Call before you dig.

20



U.S. Department of Transportation
Pipeline and Hazardous Materials
Safety Administration

To Protect People and the Environment From the Risks of
Hazardous Materials Transportation

