



PHMSA - 2016 R&D Forum

Working Group #4

Underground Natural Gas Storage

Overview of Technical and Integrity Issues

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Initial Thoughts on What to Consider

- Design standards
- O&M Standard Practices
 - Monitoring, evaluation tools and standards
- Integrity Management
 - Risk Assessment Tools
- Leak Detection
- Health Effects



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Aliso Canyon - Well SS25

- October, 2015, SoCal Gas' Aliso Canyon Well SS25 developed a natural gas leak
- Well plugged in mid-February 2016
- ~ 5 billion cubic feet of natural gas was released into the atmosphere
- ~ 5,790 households were relocated due to the co-release of natural gas with odorant (mercaptans).
- Cost over \$X00-million
- Aliso Canyon Field has 115 wells





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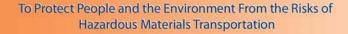
Underground Gas Storage

- ~ 400 interstate and intrastate underground natural gas storage facilities currently operate in the U.S.
- ~ 17,000 UGS wells
- ~ 4.7 trillion cubic feet of natural gas working capacity in U.S.
 SoC - We



SoCal Gas – Aliso Canyon Field, CA - Well SS25 – leak Oct. 2015 to Feb. 2016





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Underground Gas Storage

- ADB-2016-02
- Safe Operation of Underground Storage Facilities for Natural Gas
- Operators of underground storage facilities should review their
 O&M and ER activities to ensure the integrity of underground storage facilities are properly maintained



Aliso Canyon, CA Field - leak





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ADB-2016-02

- O&M processes and procedures should be reviewed and updated at least annually, unless inspections for integrity warrant shorter review periods.
- O&M processes and procedures should include:
 - data collection and integration,
 - risk assessments,
 - monitoring,
 - operational limits,
 - mitigation measures, and
 - record keeping for any underground storage facility threat that could impact public safety, operating personnel, or the environment due to leakage, failure, or abnormal operating conditions.



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Underground Gas Storage

• After Aliso Canyon Leak – What's next?

- CA has strengthened their well regulations
- Rulemaking by PHMSA
 - API RP 1170 and 1171
- Public Workshops were conducted
- Task Force issued report on Underground Storage
 - Department of Energy
 - Department of Transportation PHMSA
 - Others



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API RP 1171 and/or 1170 standards

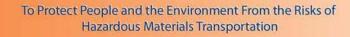
• Reservoir design

maximum operating pressures and geologic formation and environmental effects

• Well drilling and completion -

- well control practices
- Operations and Maintenance
- Integrity Management
- Emergency Preparedness and Response
- Training





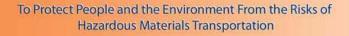
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How are reservoir/well maximum operating pressures established/maintained?

- A must----
- Are they maintained through-out well life
 - injection,
 - withdrawal and
 - stimulation processes?





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How are well design and maximum well operating pressures established?

- Design factors
 - How should they be established?
 - What are they? Do you know?
- Production casing and tubing
 - should they have robust design factors and be maintained for well life?
 - last line of defense to protect from a leak or blow-out?
- Cementing practices
 - Height of cement above producing zones
 - Evaluation of integrity





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Are well standards established and maintained?

Establish and maintain:

- Maximum well operating pressure
- Design safety factors are they known?
- Diameter, weight/wall thickness, Grade, coupling type, packer locations, production perforations, internals, and wellhead rating, etc.
- When maintenance is performed is data maintained?



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Should wells flow through?

- Tubing only,
- Production casing w/no tubing, or
- Through tubing and production casing
- When is it safe to flow through any of these examples?
 - How should be the well casing and/or tubing condition/standards for maintaining safety?



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How is well production casing and tubing designed for hoop stresses?

- What is the well design safety factor?
- Is it a set safety factor maintained for the life of the well?
- Should wells have different safety factors for:
 - flow in tubing only?
 - flow in production casing?
 - For integrity management assessments?
 - For populated or high consequence areas?





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Safety Valves

- How many wells have safety valves?
 - Surface safety valves
 - Subsurface safety valves
- When are these safety valves needed?
- How often should they be tested?



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Mechanical Integrity Test

- How often should a well production casing and tubing mechanical integrity test be conducted?
 - ≤ 5-years, ≤10-years, ≤ 15-years, ≤-20 years, other
- What type tests should be conducted?
 - Noise and temperature logs:
 - Caliper log:
 - HR-MFL log (corrosion)
 - Cement Bond
 - Pressure test at what pressure range and when?





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Safe Operating Pressures?

- How should safe operating pressures be established or evaluated from a caliper log, HR-MFL Log or pressure tests?
 - Using design factors of casing or tubing
 - Remaining wall thickness or Other Methods
- Should safe pressures be established based upon some form of Barlow's Equation, B31G or R-STRENG, when an accurate corrosion log is used to find corrosion or other casing/tubing defects?
- What should be the pressure and hold time for a pressure test?





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Overview of PHMSA July Public Workshop

- Integrity Management Principles (importance of):
 - Risk assessments (with valid system information)
 - Design factors needed based upon casing string type
 - Anomaly evaluation how should they be evaluated?
 - Documentation
- Assessment tools:
 - Numerous ones are available;
 - Need to use them; and in particular, the correct tool for the threat;
 - Currently, there are varying degrees of use.



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R&D Efforts/Priorities CA PUC Perspective

- Subsurface leak prediction and detection
 - Tools/Logs
 - Evaluation and safe pressure
- Efficacy of subsurface safety valves or a replacement device
- Through-tubing casing evaluation
- Health effects of exposure to methane and odorants



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Final Thoughts

Design standards

- Safety factors
- Single or Dual Barriers
- Subsurface safety valves

O&M evaluation tools and standards

- Logging Tools MFL, Cement Bond, Temperature, etc.
- Safe pressure, safety factors
- Remediation Tools

Integrity Management

- Risk Assessment Tools
 - High versus Low Pressure Wells
 - High Volume versus Low Volume Wells
- Leak Detection
 - Surface, Well head and Tubing Strings
- Health Effects exposure to methane and odorants



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Thank You





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